DRAWING NO. DCAE950

	DIM. W	DIM. X	DIM. Y
WITH 3.875(98.4) LONG CAPACITOR	1.453-1.703 [36.9-43.3]	4.078-4.141 [103.6-105.2]	
WITH 1.438(36.5) DIA. CAPACITOR			1.969-2.031 [50.0-51.6]
WITH 4.875(123.8) LONG CAPACITOR	1.953-2.203 [49.6-56.0]	5.078-5.141 [129.0-130.6]	
WITH 1.813(46.1) DIA. CAPACITOR			2.344-2.406 [59.5-61.1]

▲ DISCHARGE - COPPER
O.D - .3105- .3145 [7.9-8.0]
WALL - .046- .052 [1.2-1.3]
END I.D. - .253- .256 [6.4-6.5]
X .719- .781 [18.3-19.8]
SWAGE TO ABOVE I.D.
AFTER ASS'Y.
PLUG, -2

▲ Ø 0.750 - 0.760 (4) HOLES [19.1 - 19.3]

▲ 2.226 - 2.476 [56.5 - 62.9]

0.594 - 0.656 [15.1 - 16.7]

▲ 3.140 - 3.390 [79.8 - 86.1]

R 2.672 - 2.734 [67.9 - 69.4]

▲ 4.868 - 5.118 [123.6 - 130.0]

57°
32°
53°
28°

▲ 6.480 - 6.520 [164.6 - 165.6]

▲ 3.083 - 3.333 [78.3 - 84.7]

7.219 - 7.281 [183.4 - 184.9]

R 11.750 - 11.813 [298.5 - 300.1]

7.469 - 7.844 [189.7 - 199.2] OVER WELD

▲ 2.766 - 3.016 [70.3 - 76.6]

56°
52°

5.125 - 5.250 [130.2 - 133.3]

R 0.594 - 0.656 [15.1 - 16.7]

1.172 - 1.234 [29.8 - 31.3]

3.094 - 3.219 [78.6 - 81.8]

W

X

▲ 3.990 - 4.010 [101.3 - 101.9]

A

▲ 2.585 - 2.835 [65.7 - 72.0]

5.469 - 5.531 [138.9 - 140.5]

5.719 - 6.094 OVER WELD [145.3 - 154.8]

SUCTION - COPPER
O.D - .3105-.3145 [7.9-8.0]
WALL - .032-.038 [0.8-1.0]
END I.D. - .315-.318 [8.0-8.1]
X .865-.927 [22.0-23.5]
PLUG, -3

7.094 - 7.219 [180.2 - 183.4]

▲ 3.031 - 3.156 [77.0 - 80.2]

▲ 2.281 - 2.406 [57.9 - 61.1]

C

D

A

B

E

Y

0.250 - 0.375 [6.3 - 9.5]

1.781 - 1.906 [45.2 - 48.4]

2.281 - 2.344 [57.9 - 59.5]

▲ 7.137 - 7.273 [181.3 - 184.7]

PROCESS - COPPER
▲ O.D. - .3105-.3145 [7.9-8.0]
I.D. - .254-.258 [6.5-6.6]
PLUG, -2

2.203 - 2.328 [56.0 - 59.1]

2.406 - 2.469 [61.1 - 62.7]

2.766 - 2.828 [70.3 - 71.8]

R 6.094 - 6.156 [154.8 - 156.4]

VIEW IN DIRECTION A

NOTE:

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.
▲ 3. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

DIMENSIONS: INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

3D,VNX6

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

AE

A	32085-1
B	HA531-18
C	34461-1
D	58073-5
E	34787

REL	LT	LC	CHANGE	DATE
A		—	EC26544 REDRAWN IN 3D NO CHANGE ADDED GLOBAL SPEC08	TS 18JAN10
		—	#230965-1	—

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DIS.CODE	--
NAME	SALES COMPRESSOR
DWN.	BRODERICK 11/10/94
CK.	M'COUGHEY 11-11-94
APR.	BLANDEN
SCALE	1:1 & NOTED
THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO	
	TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN
DRAWING NO.	DCAE950
MATERIAL	NOTED

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BANNER